

What is claimed is:

1. A seamless shoulder strap of a brassiere comprising a superposed cooperating pair of an upper and of a lower elongated strip of fabric construction material in facing relation to each other bounding therebetween a correspondingly elongated internal compartment, each said strip ~~preliminarily~~ having ~~a~~ cut raw edges therealong delimiting therebetween a ~~similar~~ selected first transverse dimension, an ~~fibrous~~ intermediate strip of thermoplastic ~~fibers~~ construction material having an interposed operative position disposed lengthwise in said internal compartment, ~~said intermediate strip preliminarily having~~ ~~cut new~~ edges therealong delimiting therebetween a selected transverse dimension slightly in excess of said first transverse dimension of said upper and lower fabric strips, correspondingly ~~preliminarily causing laterally outwardly extending opposite selvage edges due to~~ ~~said size differences of said first and second transverse dimensions, and removed~~ ~~selvage edges of said upper, lower and intermediate fabric strips, whereby said cut~~ ~~of said upper, lower and intermediate strips~~ ~~raw edges thereof without an inturned seam are obviated in the resulting shoulder~~ strap.